



Dart Aerospace Ltd.
1270 Aberdeen St
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RBE-350HYD
Job Sheet 197676



Part No: RBE-350HYD

Job Qty: 9 pcs

Part Name: Hydraulic Accumulator Fitting Gauge



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/12/19

Job Tracking No:

Due Date: 7/26/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBE-350HYD REV:2 IPP REV:A 18.01.16 NEW ISSUE RQ VERIFIED BY: DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	9 pcs	7/26/19		0.08	0.75	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	9 pcs	7/26/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 61 9-89
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	9 pcs	7/26/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



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Container No: S198178



Part: RBE-350HYD

Job No: 197676

Serial No/Batch: S198178

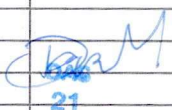
Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 07/16/19

					Packaging 3 - 6 - B4B					
					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	9 pcs	7/26/19	0.00 0.00	QC 21 - FG - 21	
									QC 21 - FG - 70	21
									QC 21 - SA - 53	2-55

Part Op **100** - 1- Engrave T/N And / or S/N number as required Using Marktronic engraver as per DWG. 2- Assemble as per dwg.
 Descriptions: 3- Assemble using permatex thread sealant or equivalent as per note 2
110 - (QC5- Inspect part completeness to step on W/O)
130 - (Identify as per dwg & Stock Location: _____), Identify and Stock
140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
4053K751	Pressure Gauge, 0-300 Psi	9 Ea (1 ea)	100-Small Fab - 1	4x 5128923 5x 5180921
AMF556	Bleeder Valve	9 Ea (1 ea)	100-Small Fab - 1	5189085
PAR211P-4	1/4 NPT Square Plug	9 Ea (1 ea)	100-Small Fab - 1	5194801
PAR2203P-4	1/4 NPT Female "T" Fitting	9 Ea (1 ea)	100-Small Fab - 1	4x 5185413 5x 5194802
PAR209-4-2	1/4 NPT to 1/8 NPT Reducer Fitting	9 Ea (1 ea)	100-Small Fab - 1	5185380

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	4053K751	9	9	0
	AMF556	9	15	0
	PAR209-4-2	9	23	0
	PAR211P-4	9	15	0
	PAR2203P-4	9	18	0

Part Specifications

Specifications could not be found.